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D2463-0530
Job Sheet 190758



Part No: D2463-0530

Job Qty: 10 pcs

Part Name: 1/2" Seal-53"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 16.03.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	10 pcs	2/15/19	2/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		DAS
							Packaging 1 - 7		58 FEB 19 2019
							Packaging 1 - 8		9-89
							Packaging 1 - 9		
							Packaging 1 - 10		
110	QC 6	10 pcs	2/15/19	2/15/19	0.00	0.00	QC 6 - 42		
							QC 6 - 9		19-02-21
							QC 6 - 68		
							QC 6 - 61		
120	Packaging 3-1 - Stock - B4B	10 pcs	2/15/19	2/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		Stock SA FEB 22 2019
130	QC 21 - SA	10 pcs	2/15/19	2/15/19	0.00	0.00	QC 21 - SA - 21		DAS
							QC 21 - SA - 70		21 FEB 22 2019
							QC 21 - SA - 53		9-89

Part Op 100 - Cut as per dwg D2463

Descriptions: 110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2463	1/2" Seal (\$ Per Foot)	44.2000 pcs (4.42 ea)	100-Packaging 1 - Pick Kit	5140388

Plex 2/14/19 11:00 AM Dart.lajeunesse.marie

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D2463	44	395	0
Part Specifications				
Specifications could not be found.				

Plex 2/14/19 11:00 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S154617



Part: D2463-0530

Job No: 190758

Serial No/Batch: S154617

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/19/19